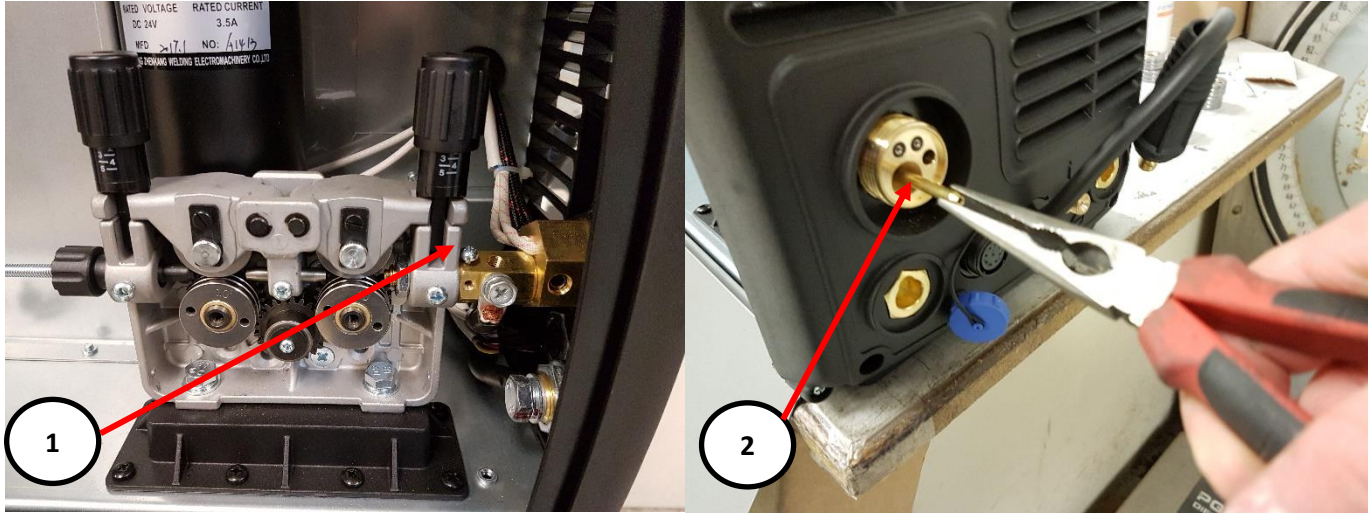
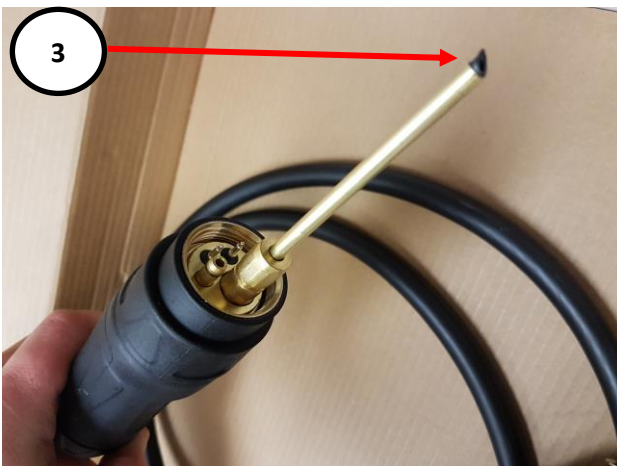


## Changing from a Steel to an Aluminium Mig Torch



- 1) Remove the lock screw for wire guide tube (not every welder has this)
- 2) Remove the standard wire guide tube with long nose pliers.
- 3) Remove standard liner from mig torch. Fit the brass neck liner to the Teflon liner. Fit the Teflon liner into the torch & ensure you leave approx. 200mm extra length. The Teflon liner should sit within 2-5mm of the drive wheel when torch is fitted. A brass guide tube can be fitted over the Teflon liner if extra support is needed.



- 4) Fit the aluminium (U Groove) drive roller (or rollers) & change the mig tip.

When removing the Alloy torch, ensure the brass wire guide tube comes out with the Teflon liner. Re-fit the standard liner, guide tube & change the drive roller back to the steel (V Groove) roller for hard wires.